Fitting Instructions

MK4 Focus ST 2.3Ecoboost OEM+ Intake kit

Fitting Difficulty

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Contents

Description	
Turbo intake hose	1
OEM+ Intake hose	1
Intake hard pipe	1
Hi Flow panel filter	1
70-90 Hose clamp	3
60-80 Hose clamp	1
M6x16 Cap head bolt S/S	2
M6 Large rubber washer	2
M6 flat S/S washer	2

Recommended Tools

Tools	Size
Ratchet	
Sockets	7/8/10 mm
Socket extension	
Allen Key / Bits	5mm
Constant Tension Pliers	

⚠️

Before starting, please ensure that the engine is cool. Engine temperatures can remain high for a substantial amount of time after use.

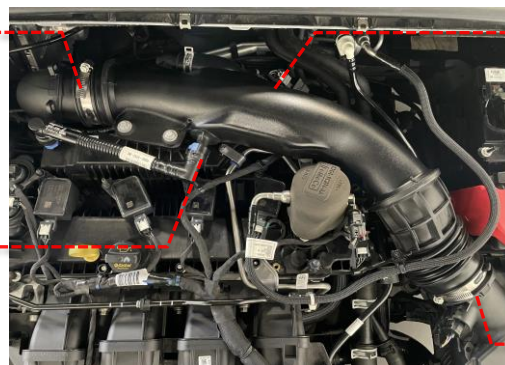# Fitting Instructions

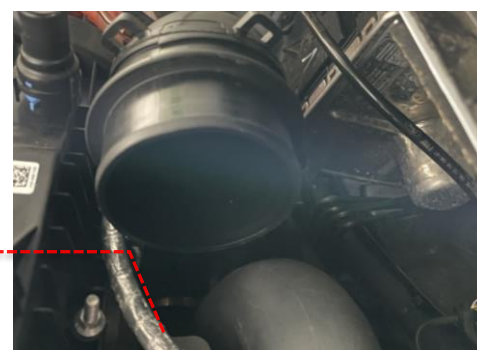MK4 Focus ST 2.3Ecoboost OEM+ Intake kit

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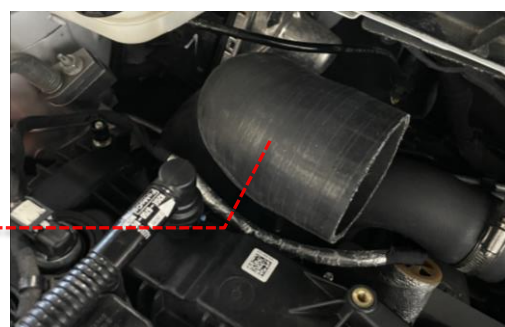1   Remove the 10mm nut holding the engine cover down and then remove cover.

2   Remove the OE intake pipe, loosen the 2 x hose clamps then unclip the front breather pipe and DV hose to the rear. Finally remove the 2 x 8mm bolts on the bracket and pull away from turbo hose and airbox.

3   Remove the OE turbo inlet pipe by loosening the hose clamp at the turbo end.

4   Install the new Revo turbo inlet silicone using the supplied 60-80 hose clamp.

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5   Install the new Revo hard pipe by first sliding into the new turbo hose with supplied 70-90 hose clamp and then bolting down to the OE mounting points using the supplied M6 bolts, flat washers and M6 Large rubber washers. Place the rubber washers in-between the OE mount holes and bottom of hard pipe bracket. Then re-connect the DV hose and breather pipe.
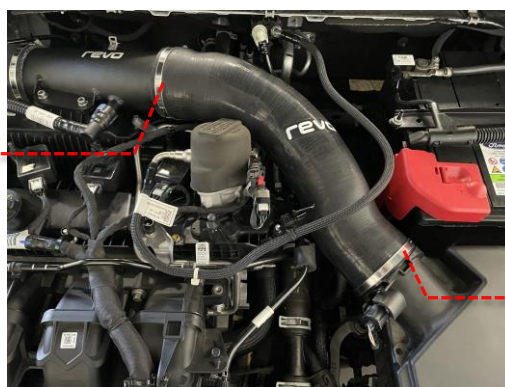

6   Install the new Revo panel filter by unclipping the two clips on top of the airbox, remove the OE paper filter and replace with Revo Hi-Fow version. Re-attach the lid by aligning tabs at side of airbox and then clamping in place with the two clips.

7   Install the new Revo OEM+ intake hose onto the hard pipe and airbox using the supplied 70-90 hose clamps. Check all clamps are tight and OE connections are back in place. Re-install the engine cover reverse of removal.

Your installation is now complete.

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NO.	DESCRIPTION	QTY.
1	MK4 Focus ST Intake turbo hose	1
2	MK4 Focus ST Intake hard pipe	1
3	70-90 Hose clamp S/S	1
4	60-80 Hose clamp S/S	3
5	M6x16 Cap head bolt S/S	2
6	M6 Large rubber washer	2
7	M6 Flat washer S/S	2
8	Packaging - Intake box	1
9	MK4 Focus ST OEM+ Intake hose	1
10	WB-513REVO MK4 Focus ST Panel filter	1
11	Packaging - Panel filter box	1

TITLE:
RF081M200100 Fitting Instructions

SIZE **A**

DWG. NO.

REV 00

SCALE: 1:6

SHEET 1 OF 1

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